

THE PARKER-KALON NO. O. X. METAL PUNCH is conceded to be one of the finest tools (many consider it the best) of its kind on the market, and if these few simple instructions are followed, this Punch will give you satisfactory service over a long period of time.

The capacity of this Punch is a $\frac{1}{4}$ " hole in 14 gauge sheet steel or equivalent. Do not use it for punching holes beyond that capacity.

Don't put pipes on the handles to extend their length so as to increase the leverage. This may make the Punch easier to use but it is certain to spring the joints of the frame and throw the Punch and Die out of alignment.

When inserting a new Punch, make sure that the Punch Holder Nut is turned up tight. That will increase the life of the Punches.

To avoid burrs when punching in very light gauge metal, turn up the Die so that the Punch seats down into the Die about $\frac{1}{32}$ ".

It is easier to punch holes in heavy gauges of sheet metal when the Punch just barely seats itself into the Die.

To change a Punch, simply turn the Swinging Stop to one side and throw back the handle. Then unscrew the Nut from the Punch Holder Head, using either the wrench provided on the Side Gauge or any other wrench.

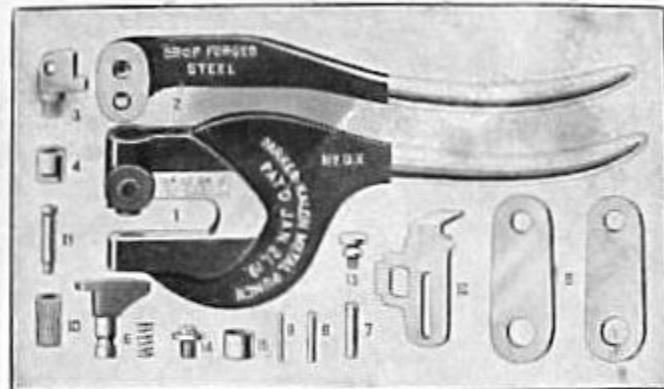
To change the Die, simply unscrew it from the bottom with the screw driver, also provided for the purpose on the side gauge.

The Front Pointer and Side Gauge make it easy to punch holes on a straight line at any desired distance from the edge of the sheet without the necessity of center-punching.

When ordering Punches and Dies for the No. O.X. Punch, insist on getting genuine Parker-Kalon Products. They assure satisfactory results and last longer.

Parts for PARKER-KALON No. O. X. METAL PUNCH

(Order by number from your jobber)



No. 1	Frame	No. 8	Punch Holder Pin
No. 2	Handle	No. 9	Swinging Stop Pin
No. 3	Punch Holder Head	No. 10	Die
No. 4	Punch Holder Nut	No. 11	Punch
No. 5	Side Links	No. 12	Gauge
No. 6	Swinging Stop and Spring	No. 13	Gauge Screw
No. 7	Side Link Pin	No. 14	Side Link Screw
		No. 15	Punch-guide Bushing

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